

HIGH SPEED STEEL GROUND DRILL BLANKS

ICS WIS

GENERAL PURPOSE

PARALLEL GROUND



Letter Sizes "A" to "Z" Dia.

SIZE	DEC. EQUIV.	OVERALL LENGTH	ITEM NO.	PRICE
A	.234	3-7/8	GDB"A"	2.42
B	.238	4	GDB"B"	2.42
C	.242	4	GDB"C"	2.42
D	.246	4	GDB"D"	2.42
E	.250	4	GDB"E"	2.12
F	.257	4-1/8	GDB"F"	2.62
G	.261	4-1/8	GDB"G"	2.86
H	.266	4-1/8	GDB"H"	2.86
I	.272	4-1/8	GDB"I"	3.22
J	.277	4-1/8	GDB"J"	3.04
K	.281	4-1/4	GDB"K"	3.36
L	.290	4-1/4	GDB"L"	3.36
M	.295	4-3/8	GDB"M"	3.60

Sizes A to M - 12 Ea./Envelope

SIZE	DEC. EQUIV.	OVERALL LENGTH	ITEM NO.	PRICE
N	.302	4-3/8	GDB"N"	3.60
O	.316	4-1/2	GDB"O"	3.60
P	.323	4-5/8	GDB"P"	4.08
Q	.332	4-3/4	GDB"Q"	4.08
R	.339	4-3/4	GDB"R"	4.30
S	.348	4-7/8	GDB"S"	4.62
T	.358	4-7/8	GDB"T"	5.22
U	.368	5	GDB"U"	5.22
V	.377	5	GDB"V"	5.30
W	.386	5-1/8	GDB"W"	5.56
X	.397	5-1/8	GDB"X"	6.66
Y	.404	5-1/4	GDB"Y"	7.76
Z	.413	5-1/4	GDB"Z"	8.06

Sizes N to Z - 6 Ea./Envelope

HIGH SPEED STEEL GROUND DRILL BLANK SETS

METAL INDEX

ILLUSTRATION	RANGE OF SIZES	NO. OF BLANKS	ITEM NO.	PRICE
	1/16 to 1/4 by 64ths	13	GDBS-13	23.00
	1/16 to 1/2 by 32nds	15	GDBS-15	59.36
	1/16 to 1/2 by 64ths	29	GDBS-29	102.58
	Wire Gauge Sizes: #1 to #60	60	GDBS-60	89.08
	Wire Gauge Sizes: #61 to #80	20	GDBS-20	29.18
	Letter Sizes: A to Z	26	GDBS-26	112.98

DRILL BLANK TOLERANCES			
DIAMETER		TOLERANCE	
OVER	UP TO	HIGH +	LOW -
#80	1/4	.0000	.0005
1/4	25/64	.0000	.0009
25/64	3/4	.0000	.0010

MANUFACTURING NOTES

Blanks to tolerances other than listed may be made to special order.

Blanks may be supplied with coned or square ends according to diameter or manufacturing method. If important, please check before ordering.