

# HIGH SPEED STEEL JOBBER LENGTH DRILLS

ICS WIS

HEAVY DUTY

135° SPLIT POINT



Fractional Sizes (Straight Shank) 33/64" to 1" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS		TiN COAT
				OXIDE FINISH	GOLD FINISH	
				135° S/P	135° S/P	
				JDHB	JDHT	
33/64	.5156	4-13/16	6-5/8	22.98	36.06	
17/32	.5312	4-13/16	6-5/8	24.04	37.16	
35/64	.5469	4-13/16	6-5/8	25.36	38.46	
9/16	.5625	4-13/16	6-5/8	26.26	39.36	
37/64	.5781	4-13/16	6-5/8	26.34	39.44	
19/32	.5938	5-3/16	7-1/8	26.90	39.98	
39/64	.6094	5-3/16	7-1/8	28.98	42.08	
5/8	.6250	5-3/16	7-1/8	28.98	42.08	
41/64	.6406	5-3/16	7-1/8	30.90	44.00	
21/32	.6562	5-3/16	7-1/8	30.90	44.00	
43/64	.6719	5-5/8	7-5/8	33.96	47.04	

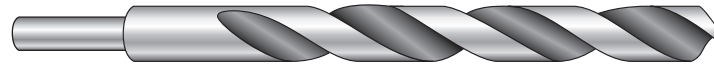
SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS		TiN COAT
				OXIDE FINISH	GOLD FINISH	
				135° S/P	135° S/P	
				JDHB	JDHT	
11/16	.6875	5-5/8	7-5/8	33.96	47.04	
45/64	.7031	5-5/8	7-5/8	37.20	50.30	
23/32	.7188	5-5/8	7-5/8	37.20	50.30	
47/64	.7344	5-5/8	7-5/8	41.72	54.82	
3/4	.7500	5-5/8	7-5/8	41.72	54.82	
49/64	.7656	6	8-1/8	53.16	66.24	
25/32	.7812	6	8-1/8	53.16	66.24	
13/16	.8125	6-1/8	8-3/8	55.58	68.68	
7/8	.8750	6-1/8	8-3/8	59.78	72.88	
15/16	.9375	6-1/8	8-3/8	66.82	80.14	
1	1.0000	6-3/8	9	75.54	88.64	

# HIGH SPEED STEEL 1/4" SHANK JOBBER LENGTH DRILLS

ICS WIS

HEAVY DUTY

135° SPLIT POINT



Fractional Sizes (Straight Shank) 17/64" to 1/2" Dia.

SIZE	DEC. EQUIV.	HIGH SPEED STEEL		
		OXIDE FINISH	BRIGHT FINISH	GOLD FINISH
		135° S/P	135° S/P	135° S/P
		JDHBQS	JDHPQS	JDHGFQS
17/64	.2656	6.08	6.08	6.22
9/32	.2812	6.08	6.08	6.22
19/64	.2969	6.36	6.36	6.52
5/16	.3125	6.86	6.86	7.00
21/64	.3281	7.52	7.52	7.00
11/32	.3438	7.80	7.80	7.96
23/64	.3594	8.38	8.38	8.58
3/8	.3750	8.38	8.38	8.58

SIZE	DEC. EQUIV.	HIGH SPEED STEEL		
		OXIDE FINISH	BRIGHT FINISH	GOLD FINISH
		135° S/P	135° S/P	135° S/P
		JDHBQS	JDHPQS	JDHGFQS
25/64	.3906	8.48	8.48	8.68
13/32	.4062	8.78	8.78	8.98
27/64	.4219	9.20	9.20	8.98
7/16	.4375	10.06	10.06	10.28
29/64	.4531	10.84	10.84	11.08
15/32	.4688	11.36	11.36	11.64
31/64	.4844	11.62	11.62	11.84
1/2	.5000	12.00	12.00	12.24

# HIGH SPEED STEEL 1/4" SHANK MECHANICS LENGTH DRILLS

ICS WIS

HEAVY DUTY

135° SPLIT POINT



4" LENGTH

Fractional Sizes (Reduced Shank) 9/32" to 1/2" Dia.

SIZE	DEC. EQUIV.	LENGTH	HIGH SPEED STEEL	
			OXIDE FINISH	BRIGHT FINISH
			135° SPLIT POINT	135° SPLIT POINT
			MLDHQS	MLDHPQS
9/32	.2812	4	6.08	6.08
5/16	.3125	4	6.86	6.86
11/32	.3438	4	7.80	7.80
3/8	.3750	4	8.38	8.38

SIZE	DEC. EQUIV.	LENGTH	HIGH SPEED STEEL	
			OXIDE FINISH	BRIGHT FINISH
			135° SPLIT POINT	135° SPLIT POINT
			MLDHQS	MLDHPQS
13/32	.4062	4	8.88	8.88
7/16	.4375	4	10.06	10.06
15/32	.4688	4	11.36	11.36
1/2	.5000	4	12.00	12.00