


HIGH SPEED STEEL

LEFT HAND SCREW MACHINE LENGTH DRILLS

ICS USA

GENERAL PURPOSE

118° POINT

ITEM NO.	ILLUSTRATION	CUTTING APPLICATION	STEEL SPECS	TECHNICAL DATA
SML	 BRIGHT POLISHED FINISH	For portable or machine drilling where left hand rotation is required. Also used to drill out broken screws and bolts.	M2	118° Point Std. Spiral Hvy. Duty Web

Fractional Sizes (Straight Shank) 3/64" to 1/2" Dia.

SIZE	DECIMAL EQUIVALENT	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
3/64	.0469	5/8	1-5/8	SML003	2.92
1/16	.0625	5/8	1-5/8	SML004	2.92
5/64	.0781	11/16	1-11/16	SML005	2.92
3/32	.0938	3/4	1-3/4	SML006	2.92
7/64	.1094	13/16	1-13/16	SML007	2.92
1/8	.1250	7/8	1-7/8	SML008	2.92
9/64	.1406	15/16	1-15/16	SML009	2.92
5/32	.1562	1	2-1/16	SML010	3.40
11/64	.1719	1-1/16	2-1/8	SML011	3.76
3/16	.1875	1-1/8	2-3/16	SML012	4.18
13/64	.2031	1-3/16	2-1/4	SML013	4.70
7/32	.2188	1-1/4	2-3/8	SML014	5.52
15/64	.2344	1-5/16	2-7/16	SML015	5.80
1/4	.2500	1-3/8	2-1/2	SML016	6.04
17/64	.2656	1-7/16	2-5/8	SML017	7.42
9/32	.2812	1-1/2	2-11/16	SML018	8.16
19/64	.2969	1-9/16	2-3/4	SML019	8.80
5/16	.3125	1-5/8	2-13/16	SML020	8.80
21/64	.3281	1-11/16	2-15/16	SML021	9.96
11/32	.3438	1-11/16	3	SML022	11.50
23/64	.3594	1-3/4	3-1/16	SML023	13.22
3/8	.3750	1-13/16	3-1/8	SML024	14.10
25/64	.3906	1-7/8	3-1/4	SML025	15.54
13/32	.4062	1-15/16	3-5/16	SML026	16.14
27/64	.4219	2	3-3/8	SML027	17.70
7/16	.4375	2-1/16	3-7/16	SML028	18.50
29/64	.4531	2-1/8	3-9/16	SML029	21.40
15/32	.4688	2-1/8	3-5/8	SML030	23.02
31/64	.4844	2-3/16	3-11/16	SML031	23.66
1/2	.5000	2-1/4	3-3/4	SML032	23.66

PACKAGING

3/64 to 17/64 - 12 Drills/Envelope

9/32 to 1/2 - 6 Drills/Envelope