

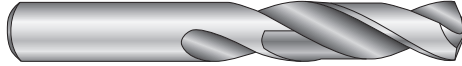
HIGH SPEED STEEL
SCREW MACHINE LENGTH DRILLS

ICS USA

HEAVY DUTY

135° SPLIT POINT

NAS 907 TYPE C SPECIFICATIONS



Letter Sizes (Straight Shank) "A" to "Z" Dia.


SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HIGH SPEED STEEL		PRICE
				BLACK OXIDE	BRIGHT FINISH	
A	.234	1-5/16	2-7/16	SMR"A"	SMP"A"	3.38
B	.238	1-3/8	2-1/2	SMR"B"	SMP"B"	3.38
C	.242	1-3/8	2-1/2	SMR"C"	SMP"C"	3.38
D	.246	1-3/8	2-1/2	SMR"D"	SMP"D"	3.38
E	.250	1-3/8	2-1/2	SMR"E"	SMP"E"	2.74
F	.257	1-7/16	2-5/8	SMR"F"	SMP"F"	3.70
G	.261	1-7/16	2-5/8	SMR"G"	SMP"G"	3.92
H	.266	1-1/2	2-11/16	SMR"H"	SMP"H"	3.92
I	.272	1-1/2	2-11/16	SMR"I"	SMP"I"	3.92
J	.277	1-1/2	2-11/16	SMR"J"	SMP"J"	4.24
K	.281	1-1/2	2-11/16	SMR"K"	SMP"K"	4.56
L	.290	1-9/16	2-3/4	SMR"L"	SMP"L"	4.54
M	.295	1-9/16	2-3/4	SMR"M"	SMP"M"	4.96
N	.302	1-5/8	2-13/16	SMR"N"	SMP"N"	4.96
O	.316	1-11/16	2-15/16	SMR"O"	SMP"O"	5.06
P	.323	1-11/16	2-15/16	SMR"P"	SMP"P"	5.62
Q	.332	1-11/16	3	SMR"Q"	SMP"Q"	5.62
R	.339	1-11/16	3	SMR"R"	SMP"R"	5.74
S	.348	1-3/4	3-1/16	SMR"S"	SMP"S"	6.52
T	.358	1-3/4	3-1/16	SMR"T"	SMP"T"	7.52
U	.368	1-13/16	3-1/8	SMR"U"	SMP"U"	7.52
V	.377	1-7/8	3-1/4	SMR"V"	SMP"V"	7.94
W	.386	1-7/8	3-1/4	SMR"W"	SMP"W"	8.34
X	.397	1-15/16	3-5/16	SMR"X"	SMP"X"	9.70
Y	.404	1-15/16	3-5/16	SMR"Y"	SMP"Y"	11.52
Z	.413	2	3-3/8	SMR"Z"	SMP"Z"	11.52

A to M - 12 Drills/Envelope

N to Z - 6 Drills/Envelope

HIGH SPEED STEEL
SCREW MACHINE LENGTH [STUB] DRILL SETS

METAL INDEX

DESCRIPTION	TYPE OF DRILL	ITEM NO.	PRICE
 (13 PC PICTURED)	13 PC DRILL SETS Sizes 1/16 to 1/4 by 64ths	Bright Finish Stub Drills 135° S/Pt Black Finish Stub Drills 135° S/Pt Titanium Nitride Coated Stub Drills 135° S/Pt	DS-SMP-13 22.34 DS-SMR-13 22.34 DS-SMT-13 47.04
	15 PC DRILL SETS Sizes 1/16 to 1/2 by 32nds	Black Finish Stub Drills 135° S/Pt	DS-SMR-15 74.56
	29 PC DRILL SETS Sizes 1/16 to 1/2 by 64ths	Bright Finish Stub Drills 135° S/Pt	DS-SMP-29 108.20
		Black Finish Stub Drills 135° S/Pt	DS-SMR-29 110.54
		Titanium Nitride Coated Stub Drills 135° S/Pt	DS-SMT-29 268.14
		Gold Finish Stub Drills 135° S/Pt	DS-SMGF-29 128.72
60 PC DRILL SETS Wire Gauge Sizes 1 to 60	Bright Finish Stub Drills 135° S/Pt	DS-SMP-60 88.20	
	Black Finish Stub Drills 135° S/Pt	DS-SMR-60 88.20	
25 PC DRILL SETS Metric Sizes 1.00mm to 13.00mm by 0.50mm	Black Finish Stub Drills 135° S/Pt	DS-SMM-25 180.40	